

Logo

IMG

**Surplus to
the
ongoing
needs of
Empire
Level-
Division of
Milwaukee
Tool**

**Location:
Mukwonago,
WI**

03/02/2021

Multi-Layer Blown
Film Line, Capacity
Approximate 300#-
400#/hr Depending
on Product,
consisting of:
(Extruder #1) Low
Profile Egan,
Approximate 1½",
24:1 L/D Single
Screw Extruder,
Serial # F005922-
01, Electrically
Heated and Air
Cooled, 3 Zone
Non-Vented Barrel,
Water Cooled Feed
Throat with AEC
HydReclaim OL
Series Continuous
Weight Loss
Feeder, Model OL-
012, Serial #
10638D, (4) Color
with Hoppers,
Loaders, and
Panels, 15 DC
Motor thru a
Reducer, 10:1
Ratio, Control Panel
with Eurotherm
Temperature
Controllers, Manual
Screen Changer;
(Extruder #2) Low
Profile Egan,
Approximate 2½"
24:1 L/D Single
Screw Extruder,
Serial # F007536-
01, Electrically
Heated and Air
Cooled, 3 Zone
Non-Vented Barrel
, Water Cooled
Feed Throat with
AEC HydReclaim
OL Series
Continuous Weight
Loss Feeder, Model
OL-012, Serial #
10638E, (4) Color



with Hoppers, Loaders, and Panels, 40 HP DC Motor thru a Reducer, 14:06:1 Ratio with Control Panel with Eurotherm Temperature Controllers, Manual Screen Changer; (Extruder #3) Low Profile Egan, Approximate 1½", 24:1 L/D Single Screw Extruder, Serial # F005922-01, Electrically Heated and Air Cooled, 3 Zone Non-Vented Barrel, Water Cooled Feed Throat with AEC HydReclaim OL Series Continuous Weight Loss Feeder, Model OL-012, Serial # 10638F, (4) Color with Hoppers, Loaders, and Panels, 20 DC Motor thru a Reducer, 10:1 Ratio, Control Panel with Eurotherm Temperature Controllers, Manual Screen Changer; Transition Pipes; Uniflow 8" Diameter 3 Layer Rotating Blown Film Die on a Cart, with Control Panels and with Model ME-10B-8D9 Macro Ring, Serial # DW-5715; AEC PolyCool, Model BFC-1500, Serial # 98D0203 with 10 HP New York Blower; Cooling Film Tower with Approximate 58" Wide Metal Slats, Approximate 54" Wide Nip Stand with (1) Rubber and (1) Metal Pull Rolls, 5 HP Gear Motor; Tensioning Stand; AEC HydReclaim Grinder System, Model 812, Serial # 10638B, with 10 HP Motor, Blower and



1.jpg

2.jpg

3.jpg

