

Surplus to
the
ongoing
needs of
Empire
Level-
Division of
Milwaukee
Tool

Location:
Mukwonago,
WI

03/02/2021

Multi-Layer Blown
Film Line, Capacity
Approximate 300#-
400#/hr Depending
on Product,
consisting of:
(Extruder #1) Low
Profile Egan,
Approximate 1½",
24:1 L/D Single
Screw Extruder,
Serial # F005922-
01, Electrically
Heated and Air
Cooled, 3 Zone
Non-Vented Barrel,
Water Cooled Feed
Throat with AEC
HydReclaim OL
Series Continuous
Weight Loss
Feeder, Model OL-
012, Serial #
10638D, (4) Color
with Hoppers,
Loaders, and
Panels, 15 DC
Motor thru a
Reducer, 10:1
Ratio, Control Panel
with Eurotherm
Temperature
Controllers, Manual
Screen Changer;
(Extruder #2) Low
Profile Egan,
Approximate 2½",
24:1 L/D Single
Screw Extruder,
Serial # F007536-
01, Electrically
Heated and Air
Cooled, 3 Zone
Non-Vented Barrel
, Water Cooled
Feed Throat with
AEC HydReclaim
OL Series
Continuous Weight
Loss Feeder, Model
OL-012, Serial #
10638E, (4) Color



with Hoppers,
Loaders, and
Panels, 40 HP DC
Motor thru a
Reducer, 14:06:1
Ratio with Control
Panel with
Eurotherm
Temperature
Controllers, Manual
Screen Changer;
(Extruder #3) Low
Profile Egan,
Approximate 1½",
24:1 L/D Single
Screw Extruder,
Serial # F005922-
01, Electrically
Heated and Air
Cooled, 3 Zone
Non-Vented Barrel,
Water Cooled Feed
Throat with AEC
HydReclaim OL
Series Continuous
Weight Loss
Feeder, Model OL-
012, Serial #
10638F, (4) Color
with Hoppers,
Loaders, and
Panels, 20 DC
Motor thru a
Reducer, 10:1
Ratio, Control Panel
with Eurotherm
Temperature
Controllers, Manual
Screen Changer;
Transition Pipes;
Uniflow 8" Diameter
3 Layer Rotating
Blown Film Die on a
Cart, with Control
Panels and with
Model ME-10B-
8D9 Macro Ring,
Serial # DW-5715;
AEC PolyCool,
Model BFC-1500,
Serial # 98D0203
with 10 HP New
York Blower;
Cooling Film Tower
with Approximate
58" Wide Metal
Slats, Approximate
54" Wide Nip Stand
with (1) Rubber and
(1) Metal Pull Rolls,
5 HP Gear Motor;
Tensioning Stand;
AEC HydReclaim
Grinder System,
Model 812, Serial #
10638B, with 10
HP Motor, Blower
and



1.jpg

2.jpg

3.jpg

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